

Pipe Jacks

SUMNER

Sumner leads the pack with a comprehensive line of jack stand products. Presented here are standard jack models. Head options are featured on the following pages and large vee jacks begin on page 10.

Heavy Duty Jack

Special features:

- 2,500 lb (1,135 kg) capacity
- Strut tension plate for superior lateral support
- 1" (2.5 cm) square tube base construction
- Built for heavy use & abuse
- Quick-action lock washer
- Patented Fall Guard™



Heavy Duty Jack Plus

Special features:

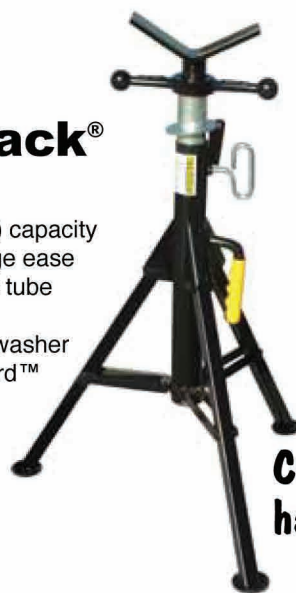
- 3,500 lb (1,580 kg) capacity
- Rib-supported Vee-Head prevents "pancaking"
- Strut tension plate for superior lateral support
- Built for heavy use & abuse
- 1" (2.5 cm) square tube base construction
- Quick-action lock washer
- Patented Fall Guard™



Fold-A-Jack®

Special features:

- 2,500 lb (1,135 kg) capacity
- Folds up for storage ease
- 1" (2.5 cm) square tube base construction
- Quick-action lock washer
- Patented Fall Guard™



Patented

Carrying handle!



New Heavy Duty Jack feature!
Replacement legs for easy repair
(p/n 780675-KD)

Standard features on all Sumner Jacks:

- ✓ 1-1/2" (38 mm) Acme fine adjustment thread
— the largest in the industry
- ✓ Large, convenient adjustment handle
- ✓ CE rated
- ✓ Set screw for double margin of safety
- ✓ Set screw can lock jack head to stand — no loose pieces
- ✓ Jack independently load tested for quality assurance
- ✓ Backed by over forty years of jack stand manufacturing experience



SUMNER

ADJUST A ROLL

- 1/2 to 36" (1.2 to 91 cm) or 2000 lb (900 kg) pipe capacity.
- Clean and simple design avoids welder interference
- Bronze bearing to eliminate arcing

Interchangeable heads to match the job (see below options)

Handle large enough to work with gloved hand

Roller adjustment from either side

Fits 1/2" to 36" (1.2 to 91 cm) pipe

Wheels trued for true pipe rotation

Brake to lock loads for layout or fit-up

Quick change design increases roller stand utility



783151- Carbon Steel Roller Head
783153 - Stainless Steel Roller Head



783152- Rubber Wheel Roller Head



783154 - Ball Transfer Roller Head



783155 - Bar Stock Head

Hi Adjust-A-Roll 34" (80 cm)

Part No	Description
780365	Includes Roller Wheels
780366	Includes Ball Transfer Heads
780367	Includes Rubber Wheels
780368	Includes Roller Wheels
780369	Includes Bar Stock Head
780399	Hi Adjust-A-Roll (base only)

Lo Adjust-A-Roll 24" (61 cm)

Part No	Description
780370	Includes Roller Wheels
780371	Includes Ball Transfer Heads
780372	Includes Rubber Wheels
780373	Includes Roller Wheels
780359	Includes Bar Stock Head
780405	Lo Adjust-A-Roll (base only)

Table Adjust-A-Roll

Part No	Description
780360	Includes Alum Roller Wheels
780361	Includes Ball Transfer Head
780362	Includes Rubber Wheels
780363	Includes Roller Wheels
780364	Includes Bar Stock Head
780500	Table Adjust-A-Roll (base only)



INDEPENDENT WHOLESALE WELDING SUPPLY

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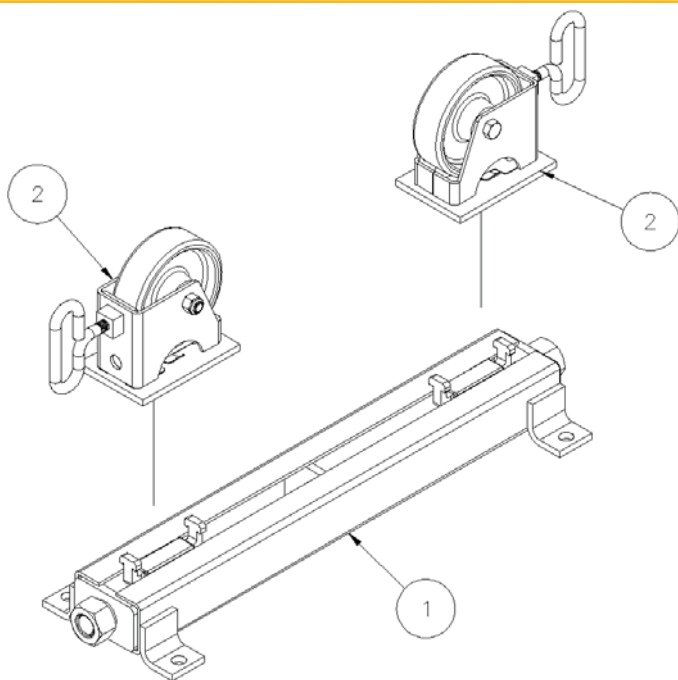
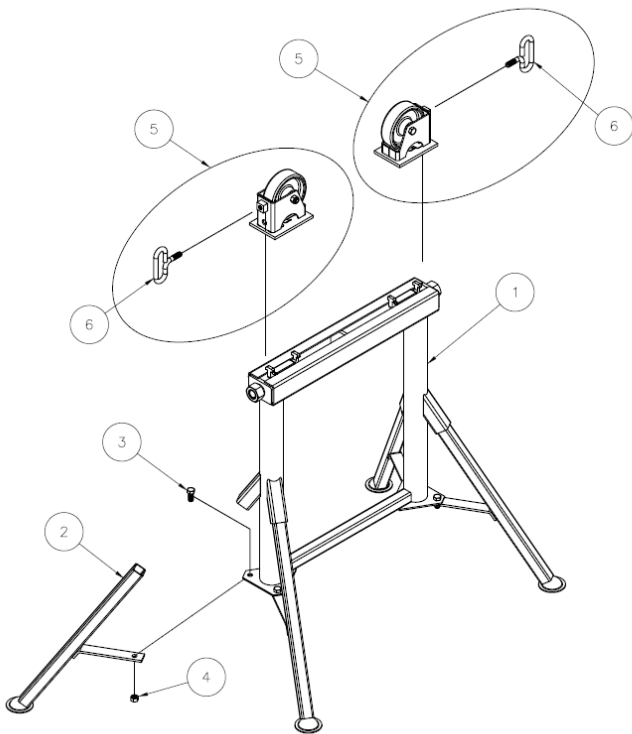
ADJUST A ROLL PARTS

Hi & Lo Adjust- A -Roll Parts

	Part No	Description
1	780433-KD	Tube & Barrel Weldment (suits Lo Roll)
	780436-KD	Tube & Barrel Weldment (Hi Roll)
2	780675-KD	Leg Weldmet, Knock Down Jack
3	771106	Screw, HHC 3/8-16 X 7/8"
4	772355	Nut, Insert Lock 3/8-16"
5	783151	Q.C.Roll HSG with Roller Wheels (1 PR)
	783152	Q.C.Roll HSG with Rubber Wheels (1 PR)
	783153	Q.C.Roll HSG with Stainless Steel Wheels (1 PR)
	783154	Q.C.Ball-Transfer Head (1 PR)
	783155	Quick Change Barstock Head
	783159	SS Ball Transfer Head (2)
6	780552	Setscrew C-110W (only applies to Q.C. HSG)

Table Adjust- A -Roll Parts

	Part No	Description
1	780500	AAR Table MDL Q.C.L/Wheel HSG
2	783151	Q.C. Roll HSG with Roller Wheel (1 PR)



SUMNER

BEAM - JAX



- Steel casters standard
- 2,500 lb (1,135 kg) Load capacity
- Safely handles beams up to 24" (61 cm) in width

Part Number	Description	Kg
781485	Basic Beam Jax	23.1
781486	Beam Jax Kit (Beam Jax & Casters)	54.8

Specifications		
Basic Unit	Height	27.8" (705 mm)
	Width	29.6" (752 mm)
Basic Unit with Casters	Height	37.3" (947 mm)
	Width	39.5" (1,003 mm)
Beam Head Height	Min.	25.5" (648 mm)
	Max.	37.5" (953 mm)
Beam Head Height with Casters	Min.	35.0" (889 mm)
	Max.	47.0" (1,194 mm)

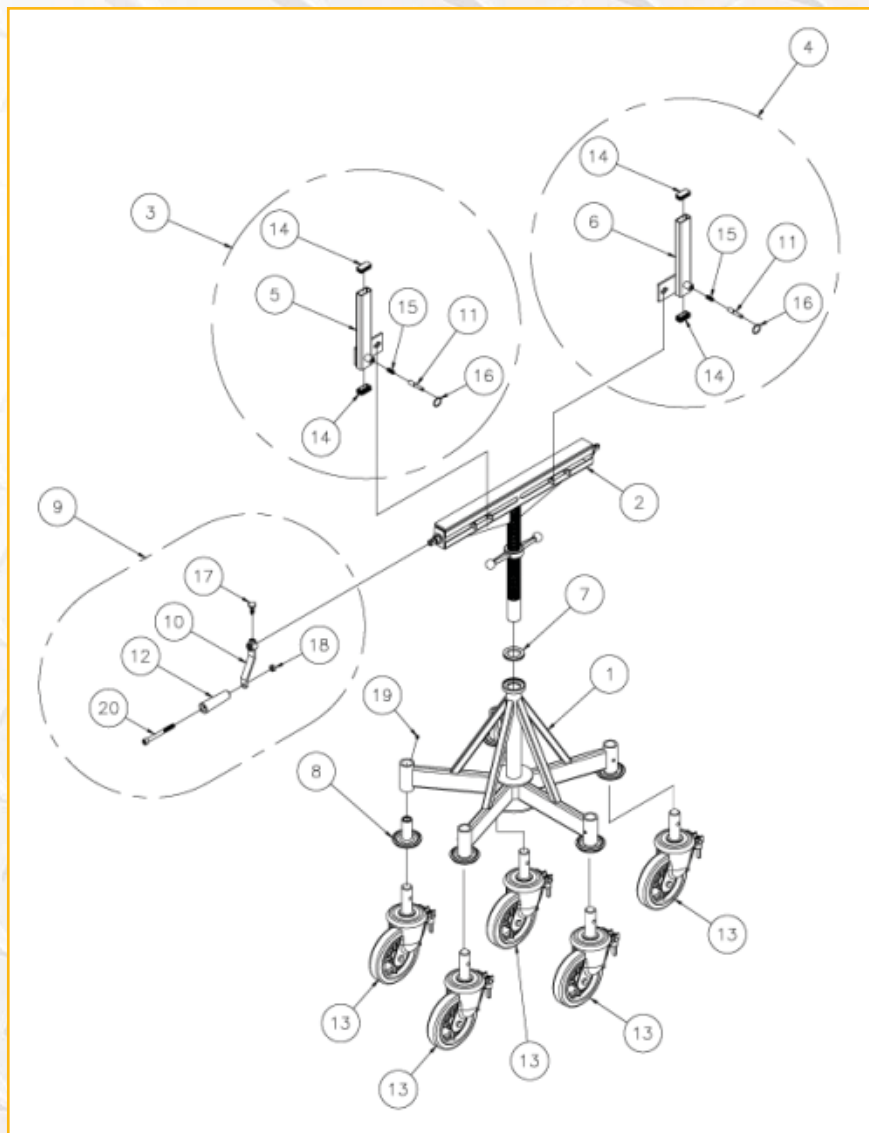


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SUMNER

BEAM - JAX PARTS



	Part No	Description
1	781459	Base Weldment, Max-Jax (5 Leg)
2	781490	Beam Jax Head Assembly
3	781500	Clamp, Left Beam Jax
4	781501	Clamp, Right Beam Jax
5	781504	Clamp Arm Weldment, Left
6	781505	Clamp Arm Weldment, Right
7	781425	Thrust Washer
8	781396	Max Jax Leveling Pad
9	784185	Winch Handle Assy, Beam Jax
10	784186	Winch Handle Weldment, Beam Jax

	Part No	Description
11	782510	Plunger
12	780182	Winch Handle Sleeve
13	779023	Caster, Roller Wheel
14	779930	Cap, 1 x 2 Rect Tube, Black
15	776212	Spring, #C0480-042-1250-M
16	775110	Split-Ring 1-1/4" (31.7 mm) NICK.PLTD.
17	774180	Spring Plunger, 1/4" (6.35 mm) Dia
18	772358	Nut, Hex Jam Lock 1/2-13" (12.7 - 330.2 mm)
19	771460	Screw, SHSS 3/8-16 X 3/8 (9.52 - 406.4 mm x 9.52 mm) Cup PT
20	771254	SHCS 1/2-13 X 5 (12.7 - 330.2 mm x 127 mm)



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BIG V

With a wider base, 1-3/4" Acme adjustment screw and greater load capacity, the Big Vee is the ideal stand for pipe up to 36" (900 mm) in diameter. This 3-legged heavy duty jack stand is built tough for the demands of larger pipes at an affordable price



- Up to 1,135 kg Load capacity
- Maximum 90 cm pipe
- Minimum 10 cm pipe
- Large 30 cm vee
- Fast action adjustment handle
- 1-3/4" Acme adjustment screw
- Heavy duty 2.5 cm square leg tubing
- Wider base
- Several optional large vee head styles
- Vee centre

Maximum height: 1041 mm

Minium height: 749 mm



781381



781382



781394



781397 (ss)
781383



781407

(Vee Head not included - Roller and or Sleeve and Hardware only)

Part Number	Description	Kg
780260	Big V - Basic	16.4
781381	Large Roller Wheel Kit	5.5
781382	Stainless Steel Sleeves	2.3
781394	Rubber Wheel Kit (450 kg cap.)	1.8
781397 / 781383	Ball transfer (450kg cap.)	2.3
781406	Roller Head Kit	4.1
781407	Stainless Steel Roller Head Kit (900kg cap.)	4.1



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MAX JAX BIG V PARTS



	Part No	Description
1	780261	Base Weldment, Big-V-Jack
2	781415	Big Vee Head Assembly W/Spanner Nut



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FAB SAF JACK



- 3,500 lbs (1,580 kg) load capacity.
- Adjustable height from 32" (81 cm) to 52" (132 cm).
- Backed by forty years of jack stand manufacturing experience.

Part Number	Description	Kg
780395	FAB SAF Jack	11.8
780400	FAB SAF Jack w/Roller Head	11.8



Roller head Jack available
780400



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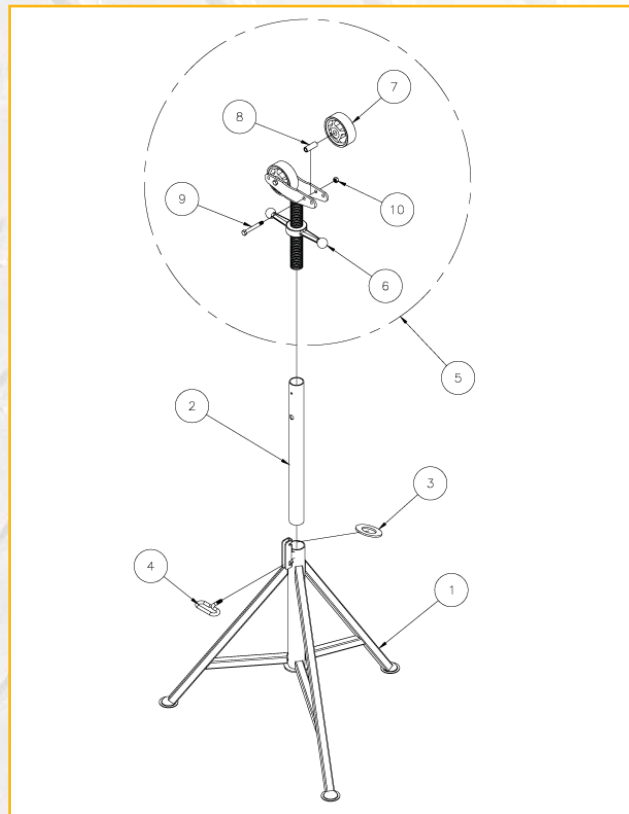
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FAB SAF JACK PARTS



780395 Vee Head Parts

	Part No	Description
1	780332	Fab Saf Base Weldment
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	781376	Fat Jack Vee Head



780400 Roller Head Parts

	Part No	Description
1	780332	Fab Saf Base Weldmet
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	781370	Fat Jack Roller Head
6	780233	Roller Head Weldment with Adjustable Screw
7	779055	Wheel, Powdered Metal
8	775031	Bush, BZ 3/8 X 5/8 X 1-3/4 (9.52 x 15.87 x 44.4 mm)
9	771099	Screw, HHC 3/8-16 X 3 (9.52 - 406.4 x 76.2 mm) Modified
10	772355	Nut, Insert Lock 3/8-16 (9.52 - 406.4 mm)



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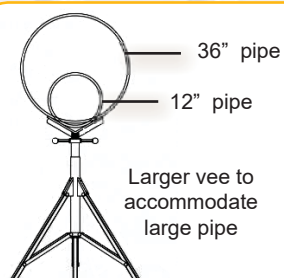
SUMNER

FAT JACKS



- 2725 kg vee head capacity
- 1-1/4" (31.7 mm) square tube base construction
- Midi & Maxi with folding base
- Convenient carrying handle

- 7" (177 mm) vee head
- 36" (914 mm) pipe capacity
- Heads w/ locking pin & retainer
- Double locking pin with retainer for adjustment



Roller head option
Part No. 785220



Double locking pin
with retainer



Midi & Maxi
fold for storage

Part Number	Description	Min Height	Max Height	Base	kg
785252	Mini Fat Jack	40.6 cm	72.4 cm	48.3 x 48.3 x 48.3 cm	11.4
785251	Midi Fat Jack	67.3 cm	113 cm	53.3 x 53.3 x 53.3 cm	16.8
785250	Maxi Fat Jack	91.4 cm	154.9 cm	86.3 x 86.3 x 86.3 cm	21.4

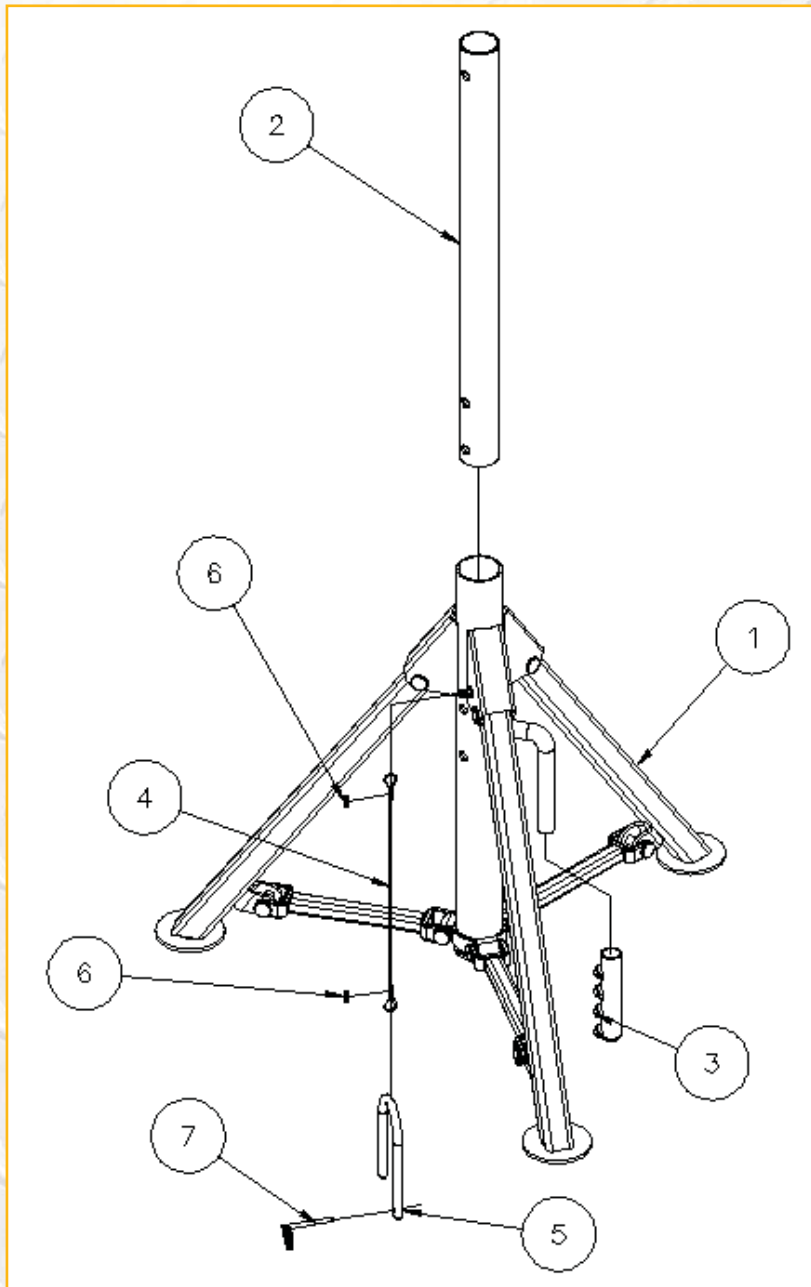


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FAT JACK PARTS



	Part No	Description
1	785266	Base Weldment, Fat Jack Mid
	785267	Base Weldment, Fat Jack Lo
	785265	Base Weldment, Fat Jack Max
2	785271	ID Barrel, Fat Jack Mid
	785270	ID Barrel, Fat Jack Max
	785272	ID Barrel, Fat Jack Lo
3	779531	Grip, Hand (Yellow) FAJ
4	774210	Cable, 1/16" (1.58 mm) 7 X 7 (177.8 x 177.8 mm) GALV AC (16" (406.4 mm) Large)
5	774047	Pin, HD Fat Jack
6	774066	Ferrel, Duplex Aluminium 1/16" (1.58 mm)
7	779412	Pin Detent 3/16 X 1-1/2 (4.76 x 38.1 mm) Large



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SUMNER

HEAVY DUTY JACK

- Up to 1,135 kg Load capacity
- Jack independently load tested for quality assurance
- Backed by forty years of jack stand manufacturing experience

Interchangeable heads to match the job (see below options)

Galvanized inside tube resists corrosion

Quick action lock washer for fast height positioning

Patented Fall Guard feature allows 1" (2.5 cm) safety zone around lock washer

Rounded foot pads, no sharp edges

4" (10 cm) wide vee head 120° angle ideal for pipe up to 24" (61 cm) in diameter

The large adjustment screw works easily with gloved hands, turns easily with loads up to 2,500 lbs (1,135 kg)

Set screw for double margin of safety

1" (2.5 cm) square tube base construction

Strut tension plate for superior lateral support



Legs can be replaced for easy repair



Standard Vee Head
780518 - Carbon Steel
780498 - Stainless Steel



Ball Transfer Head
780518 & 780551 - Carbon Steel
780518 & 780274 - Stainless Steel
450kg load cap.



Steel Wheel Head
780514 - Carbon Steel
780517 - Stainless Steel



Rubber Wheel Head
780499 - Carbon Steel
450kg load cap.



Bar Stock Head
780519- Carbon Steel (Hi)
780944 - Carbon Steel (Lo)

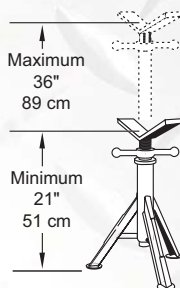
Hi Jacks Heavy Duty

Part No	Description	Kg
780375	HD Hi Jack w/Vee Head	10.9
780376	HD Hi Jack w/Roller Head	12.2
780377	HD Hi Jack w/Bar Stock Head	10.9
780378	HD Hi Jack w/Stainless Steel Rollers	12.7
780379	HD Hi Jack w/Stainless Steel Vee-Head	10.9
780380	HD Hi Jack w/Ball Transfer Head	12.2
780381	HD Hi Jack w/Rubber Wheels	11.8



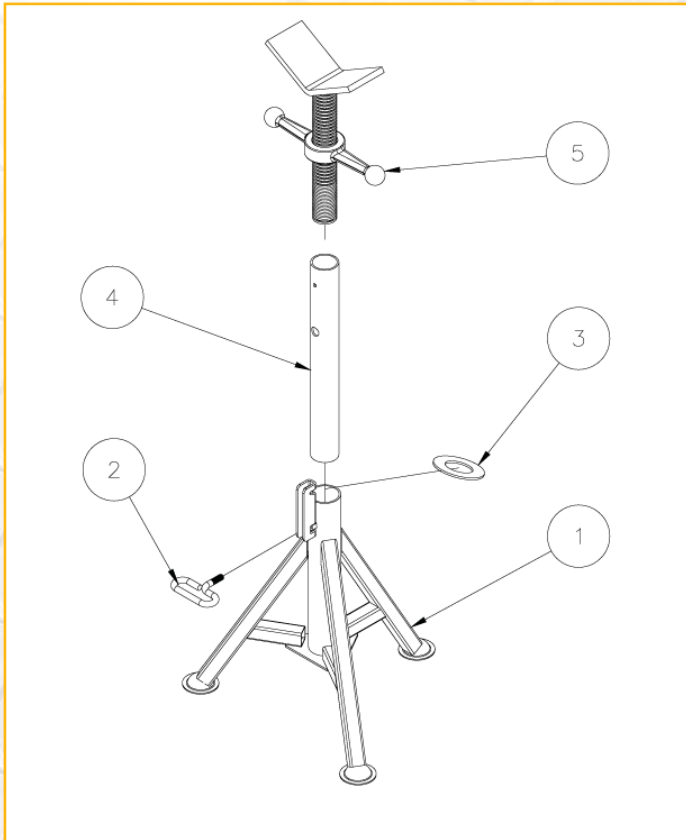
Lo Jacks Fold A Jack

Part No	Description	Kg
780385	HD Lo Jack w/Vee Head	8.6
780386	HD Lo Jack w/Roller Head	10.0
780387	HD Lo Jack w/Bar Stock Head	8.2
780388	HD Lo Jack w/Stainless Steel Rollers	10.0
780389	HD Lo Jack w/Stainless Steel Vee-Head	8.6
780390	HD Lo Jack w/Ball Transfer Head	10.0
780391	HD Lo Jack w/Rubber Wheels	9.5



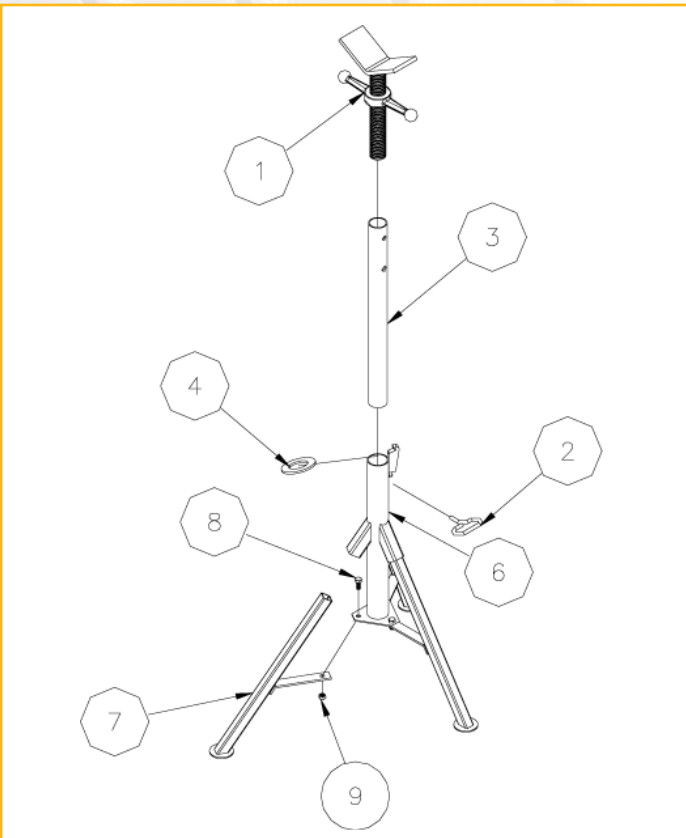
SUMNER

HEAVY DUTY JACK



Lo Heavy Duty Jack Parts

	Part No	Description
1	780520	Base Weldment, HD Lo Jack J15LF
2	780552	Set Screw C-110W
3	780510	Lock Washer J-20A
4	780422	Lo ID BBL PLN 14.5\" (368.3 mm) Large
5	780518	Vee HD Assembly, B-16F



Hi Heavy Duty Jack Parts

	Part No	Description
1	780518	Vee HD Assembly, B-16F
2	780552	Set Screw C-110W
3	780424	Hi ID BBL PLN 20.5\" (520.7 mm) Large
4	780510	Lock Washer J-20A
5	780511	Base Weldment, HD Hi Jack J15HF (shown disassembled)
6	780578-KD	Barrel Weldment Hi HD
7	780675-KD	Leg Weldment, Knock Down Jack
8	771106	Screw, HHC 3/8-16 X 7/8\" (9.52 - 406.4 x 22.2 mm)
9	772355	Nut, Insert Lock 3/8-16\" (9.52 - 406.4 mm)



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SUMNER

HEAVY DUTY JACK PLUS

- 1,135 kg Load capacity
- Jack independently load tested for quality assurance
- Backed by forty years of jack stand manufacturing experience

Rib-supported vee head prevents "pancaking"

Galvanized inside tube resists corrosion

Quick action lock washer for fast height positioning

Patented Fall Guard feature allows 1" (2.5 cm) safety zone around lock washer

Strut tension plate for superior lateral support

4" (10 cm) wide vee head 120° angle ideal for pipe up to 24" (61 cm) in diameter

The large adjustment screw works easily with gloved hands, turns easily with loads up to 2,500 lbs (1,135 kg)

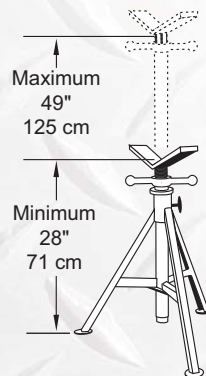
Set screw for double margin of safety

1" (2.5 cm) square tube base construction

Rounded foot pads, no sharp edges



Legs can be replaced for easy repair



Part Number	Description	Kg
780326	Heavy Duty Jack Plus w/Ribbed Vee-Head	10.9

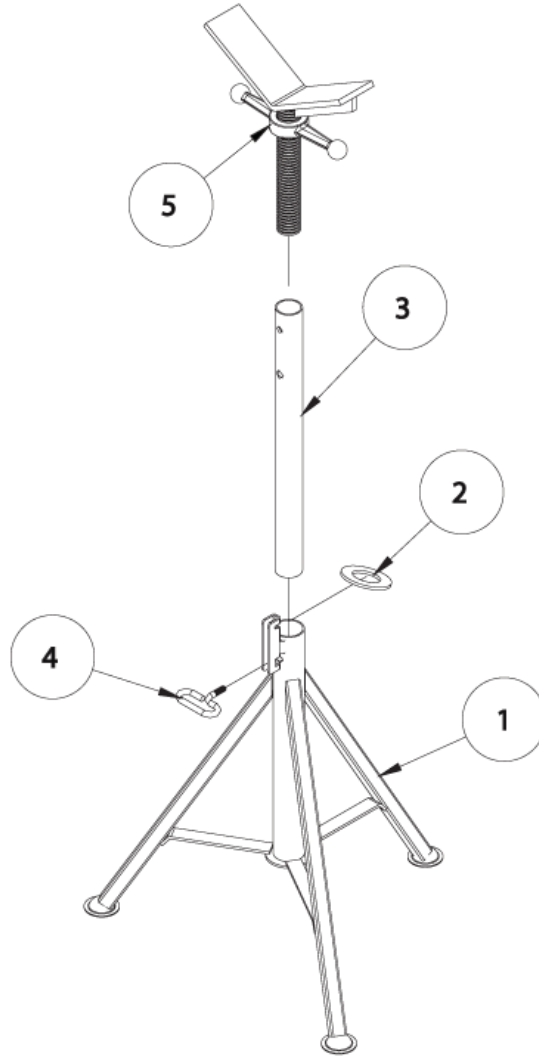


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HEAVY DUTY JACK PLUS PARTS



	Part No	Description
1	780511	Base Weldment, HD Hi-Jack J15HF
2	780510	Lock Washer J-20A
3	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
4	780552	Set Screw C-110W
5	780918	Vee Head Assembly, Ribbed HD



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SUMNER

HI BOY JACK STAND

High Jack stand for tight spaces such as mechanical rooms and tunnels



- Adjustable height from 39"
(99 cm) to 72" (183 cm)
- 1000 lb (450 kg) load capacity

Part Number	Description	Kg
783250	Hi Boy Jack Stand	20.4

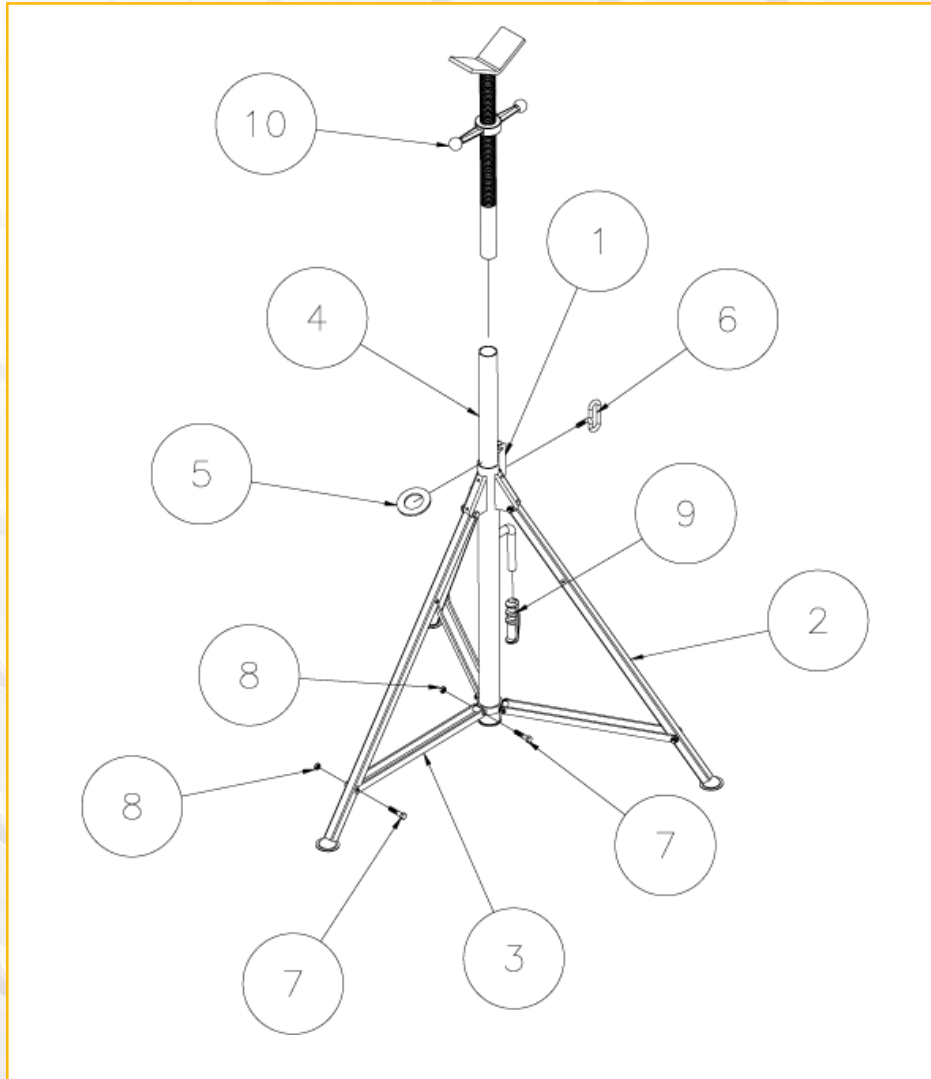


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HI BOY JACK STAND PARTS



	Part No	Description
1	783251	OD Barrel Weldment
2	783255	Leg Weldment
3	783253	Strut
4	783259	Barrel, ID
5	780510	Lock Washer J-20A
6	780552	Set Screw C-110W
7	771100	Screw, HHC 3/8-16 X 1-3/4" (9.52 - 406.4 x 44.4 mm)
8	772350	Nut, Insert Jam 3/8-16 (9.52 - 406.4 mm)
9	779528	Grip, Hand (Black) (Model 1 & 2)
10	783257	V-Head Assembly, Hi



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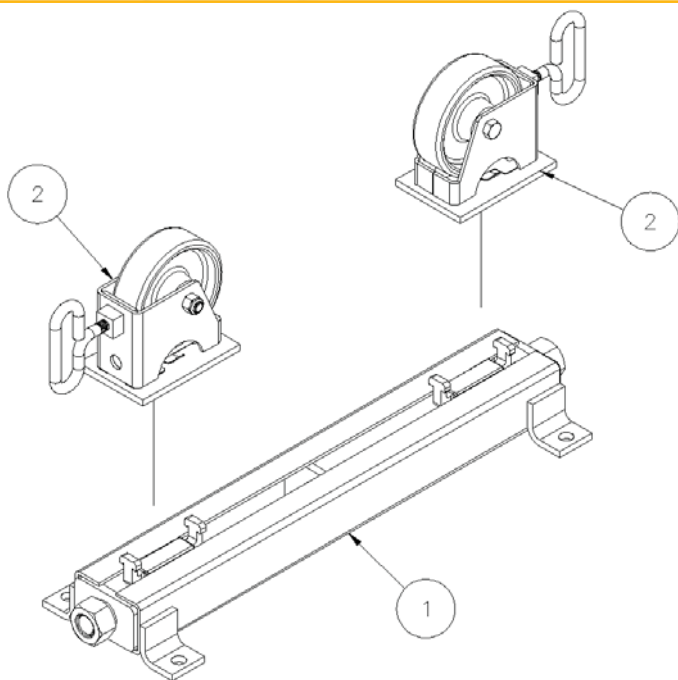
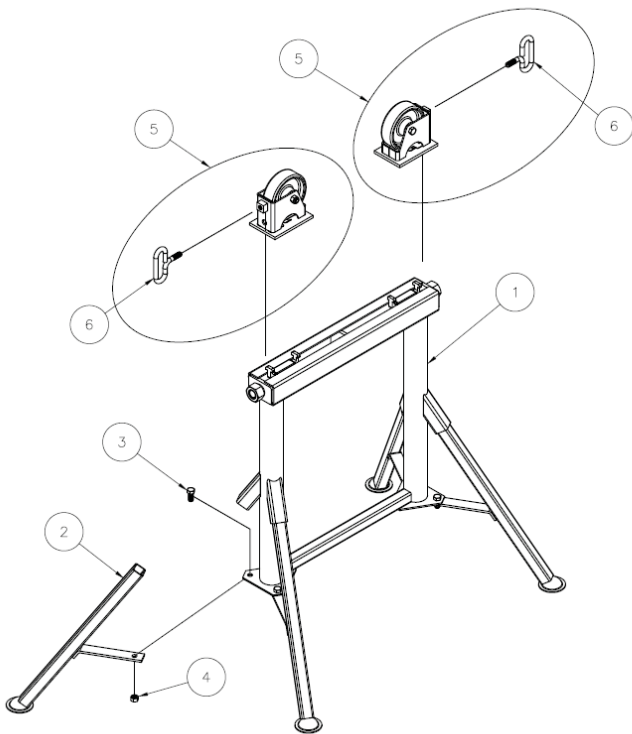
ADJUST A ROLL PARTS

Hi & Lo Adjust- A -Roll Parts

	Part No	Description
1	780433-KD	Tube & Barrel Weldment (suits Lo Roll)
	780436-KD	Tube & Barrel Weldment (Hi Roll)
2	780675-KD	Leg Weldmet, Knock Down Jack
3	771106	Screw, HHC 3/8-16 X 7/8"
4	772355	Nut, Insert Lock 3/8-16"
5	783151	Q.C.Roll HSG with Roller Wheels (1 PR)
	783152	Q.C.Roll HSG with Rubber Wheels (1 PR)
	783153	Q.C.Roll HSG with Stainless Steel Wheels (1 PR)
	783154	Q.C.Ball-Transfer Head (1 PR)
	783155	Quick Change Barstock Head
	783159	SS Ball Transfer Head (2)
6	780552	Setscrew C-110W (only applies to Q.C. HSG)

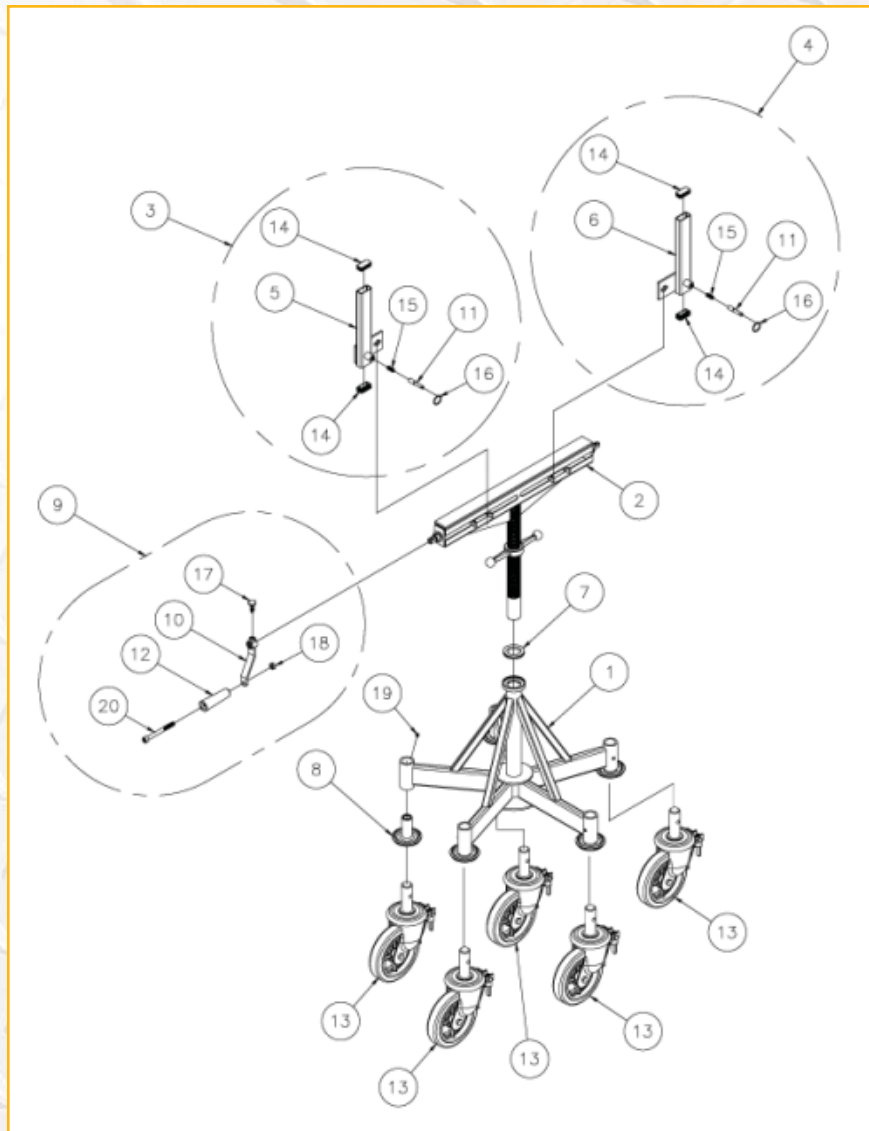
Table Adjust- A -Roll Parts

	Part No	Description
1	780500	AAR Table MDL Q.C.L/Wheel HSG
2	783151	Q.C. Roll HSG with Roller Wheel (1 PR)



SUMNER

BEAM - JAX PARTS



	Part No	Description
1	781459	Base Weldment, Max-Jax (5 Leg)
2	781490	Beam Jax Head Assembly
3	781500	Clamp, Left Beam Jax
4	781501	Clamp, Right Beam Jax
5	781504	Clamp Arm Weldment, Left
6	781505	Clamp Arm Weldment, Right
7	781425	Thrust Washer
8	781396	Max Jax Leveling Pad
9	784185	Winch Handle Assy, Beam Jax
10	784186	Winch Handle Weldment, Beam Jax

	Part No	Description
11	782510	Plunger
12	780182	Winch Handle Sleeve
13	779023	Caster, Roller Wheel
14	779930	Cap, 1 x 2 Rect Tube, Black
15	776212	Spring, #C0480-042-1250-M
16	775110	Split-Ring 1-1/4" (31.7 mm) NICK.PLTD.
17	774180	Spring Plunger, 1/4" (6.35 mm) Dia
18	772358	Nut, Hex Jam Lock 1/2-13" (12.7 - 330.2 mm)
19	771460	Screw, SHSS 3/8-16 X 3/8 (9.52 - 406.4 mm x 9.52 mm) Cup PT
20	771254	SHCS 1/2-13 X 5 (12.7 - 330.2 mm x 127 mm)



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MAX JAX BIG V PARTS



	Part No	Description
1	780261	Base Weldment, Big-V-Jack
2	781415	Big Vee Head Assembly W/Spanner Nut



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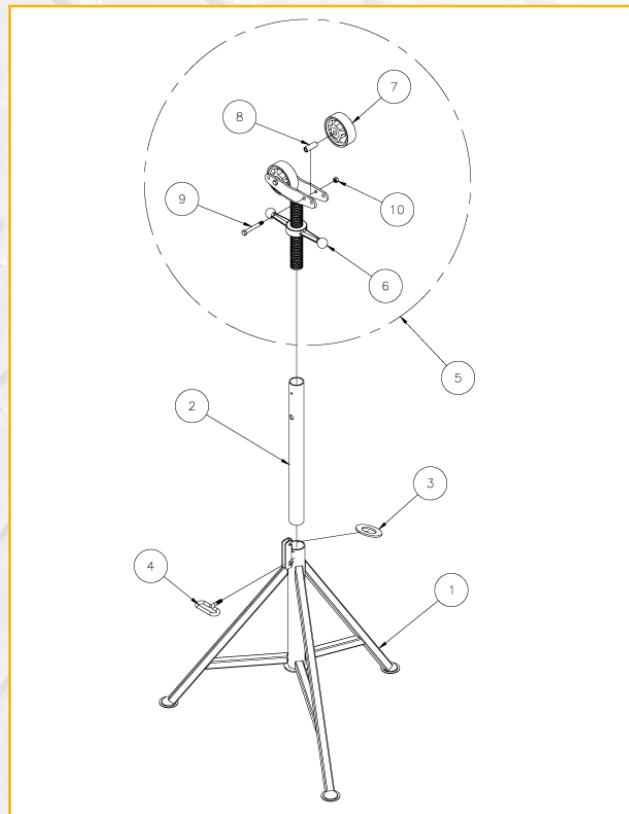
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FAB SAF JACK PARTS



780395 Vee Head Parts

	Part No	Description
1	780332	Fab Saf Base Weldment
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	781376	Fat Jack Vee Head



780400 Roller Head Parts

	Part No	Description
1	780332	Fab Saf Base Weldment
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	781370	Fat Jack Roller Head
6	780233	Roller Head Weldment with Adjustable Screw
7	779055	Wheel, Powdered Metal
8	775031	Bush, BZ 3/8 X 5/8 X 1-3/4 (9.52 x 15.87 x 44.4 mm)
9	771099	Screw, HHC 3/8-16 X 3 (9.52 - 406.4 x 76.2 mm) Modified
10	772355	Nut, Insert Lock 3/8-16 (9.52 - 406.4 mm)

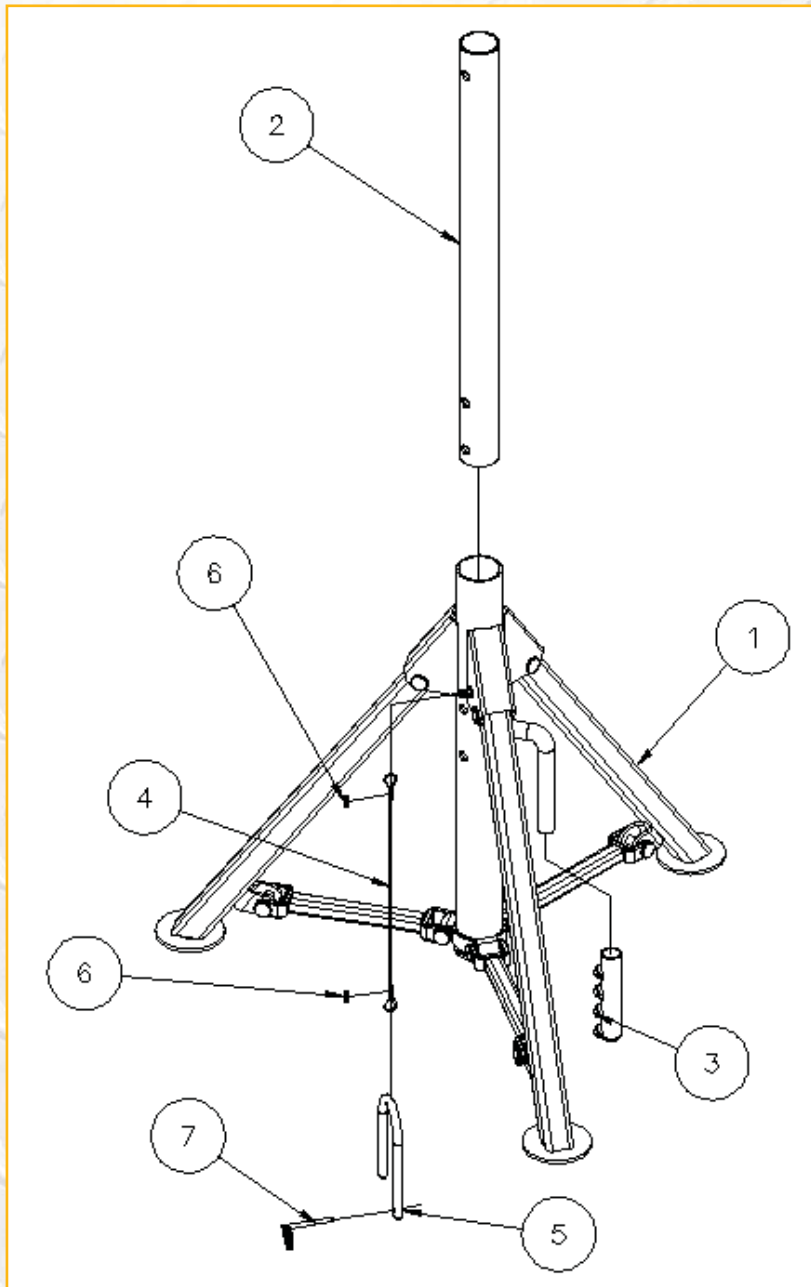


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SUMNER

FAT JACK PARTS



	Part No	Description
1	785266	Base Weldment, Fat Jack Mid
	785267	Base Weldment, Fat Jack Lo
	785265	Base Weldment, Fat Jack Max
2	785271	ID Barrel, Fat Jack Mid
	785270	ID Barrel, Fat Jack Max
	785272	ID Barrel, Fat Jack Lo
3	779531	Grip, Hand (Yellow) FAJ
4	774210	Cable, 1/16" (1.58 mm) 7 X 7 (177.8 x 177.8 mm) GALV AC (16" (406.4 mm) Large)
5	774047	Pin, HD Fat Jack
6	774066	Ferrel, Duplex Aluminium 1/16" (1.58 mm)
7	779412	Pin Detent 3/16 X 1-1/2 (4.76 x 38.1 mm) Large



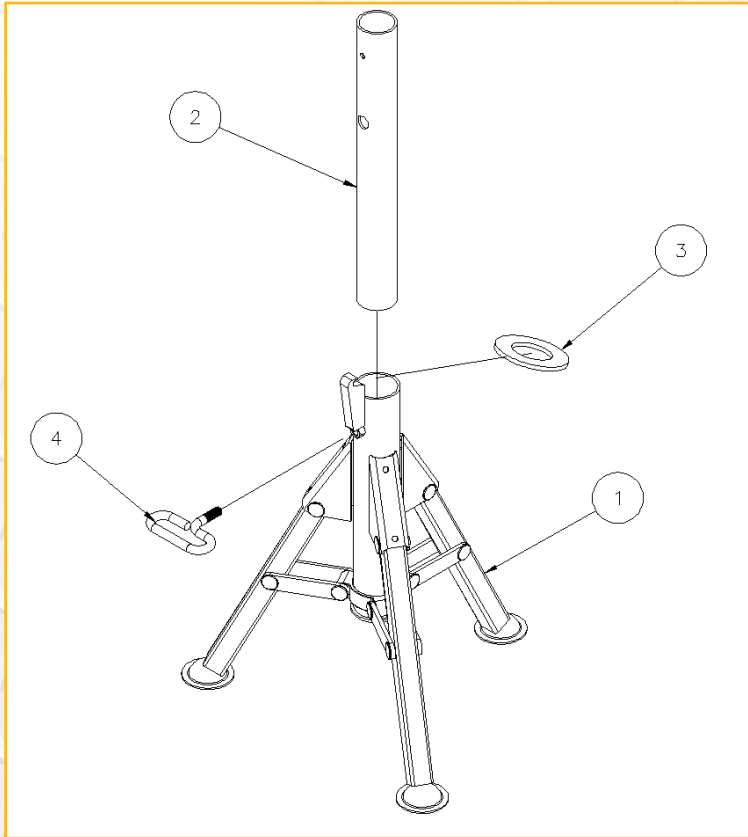
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SUMNER

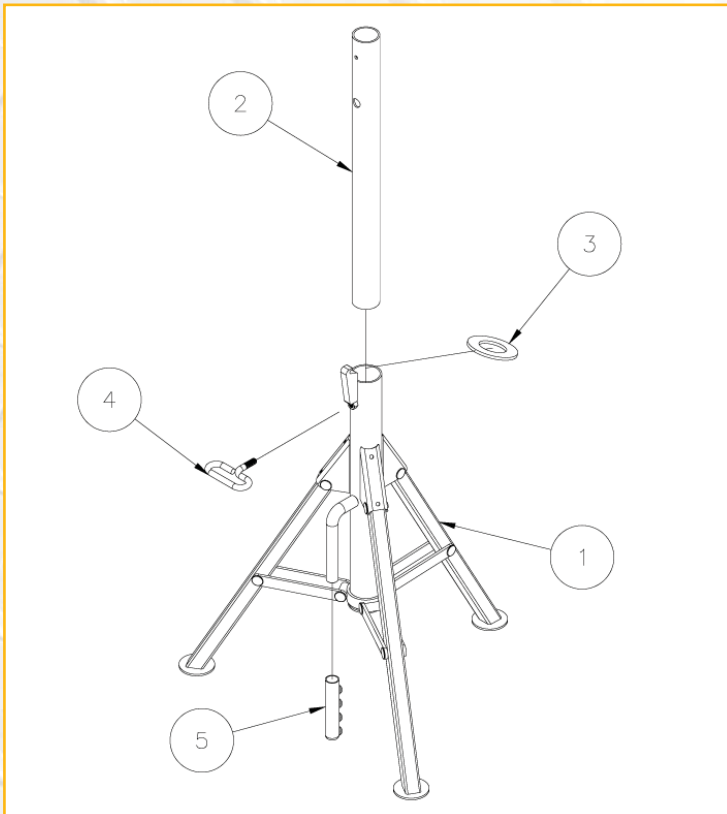
FOLD A JACK PARTS

Lo Fold A Jack Parts



	Part No	Description
1	781360	Base Weldment, Lo Fold a Jack
2	780422	Lo ID BBL PLN 14.5" (368.3 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W

Hi Fold A Jack Parts



	Part No	Description
1	781309	Base Weldment, Hi Fold a Jack
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	779531	Grip, Hand (Yellow) Fold a Jack

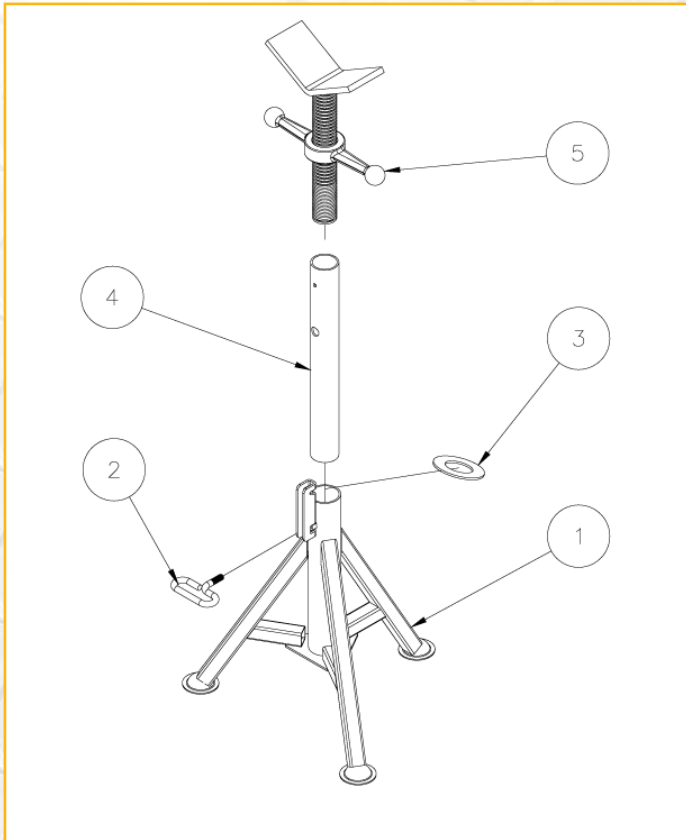


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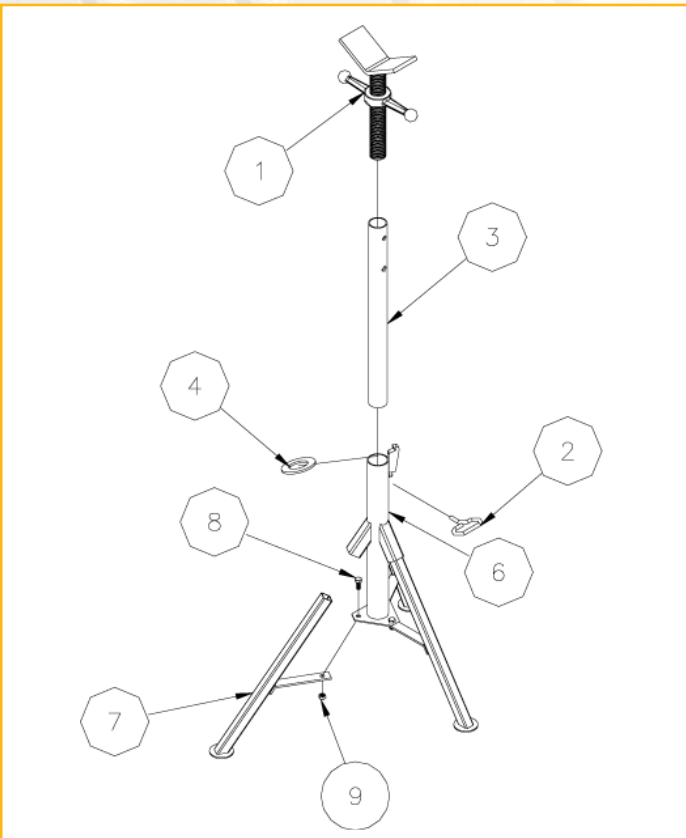
SUMNER

HEAVY DUTY JACK



Lo Heavy Duty Jack Parts

	Part No	Description
1	780520	Base Weldment, HD Lo Jack J15LF
2	780552	Set Screw C-110W
3	780510	Lock Washer J-20A
4	780422	Lo ID BBL PLN 14.5\" (368.3 mm) Large
5	780518	Vee HD Assembly, B-16F



Hi Heavy Duty Jack Parts

	Part No	Description
1	780518	Vee HD Assembly, B-16F
2	780552	Set Screw C-110W
3	780424	Hi ID BBL PLN 20.5\" (520.7 mm) Large
4	780510	Lock Washer J-20A
5	780511	Base Weldment, HD Hi Jack J15HF (shown disassembled)
6	780578-KD	Barrel Weldment Hi HD
7	780675-KD	Leg Weldment, Knock Down Jack
8	771106	Screw, HHC 3/8-16 X 7/8\" (9.52 - 406.4 x 22.2 mm)
9	772355	Nut, Insert Lock 3/8-16\" (9.52 - 406.4 mm)

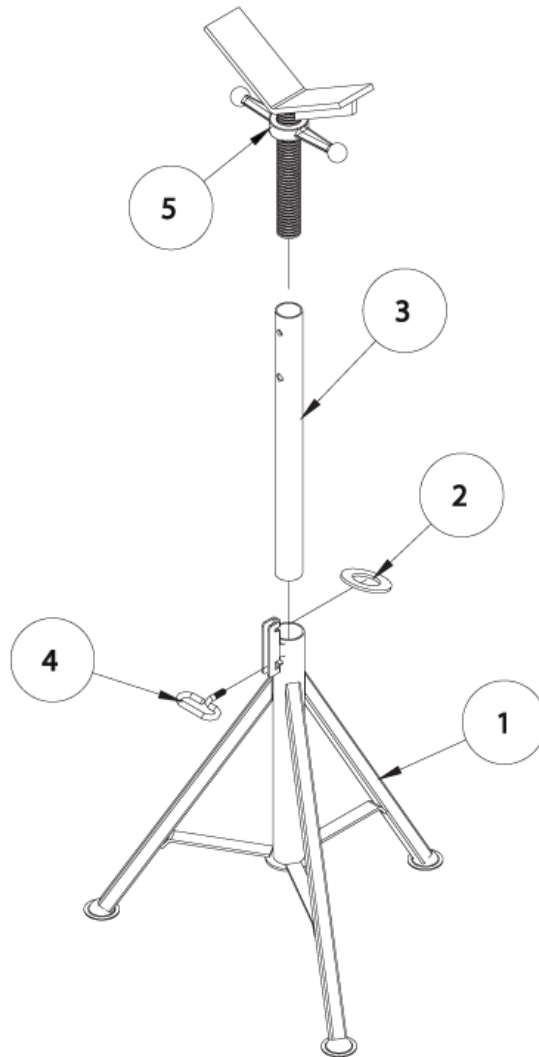


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SUMNER

HEAVY DUTY JACK PLUS PARTS



	Part No	Description
1	780511	Base Weldment, HD Hi-Jack J15HF
2	780510	Lock Washer J-20A
3	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
4	780552	Set Screw C-110W
5	780918	Vee Head Assembly, Ribbed HD

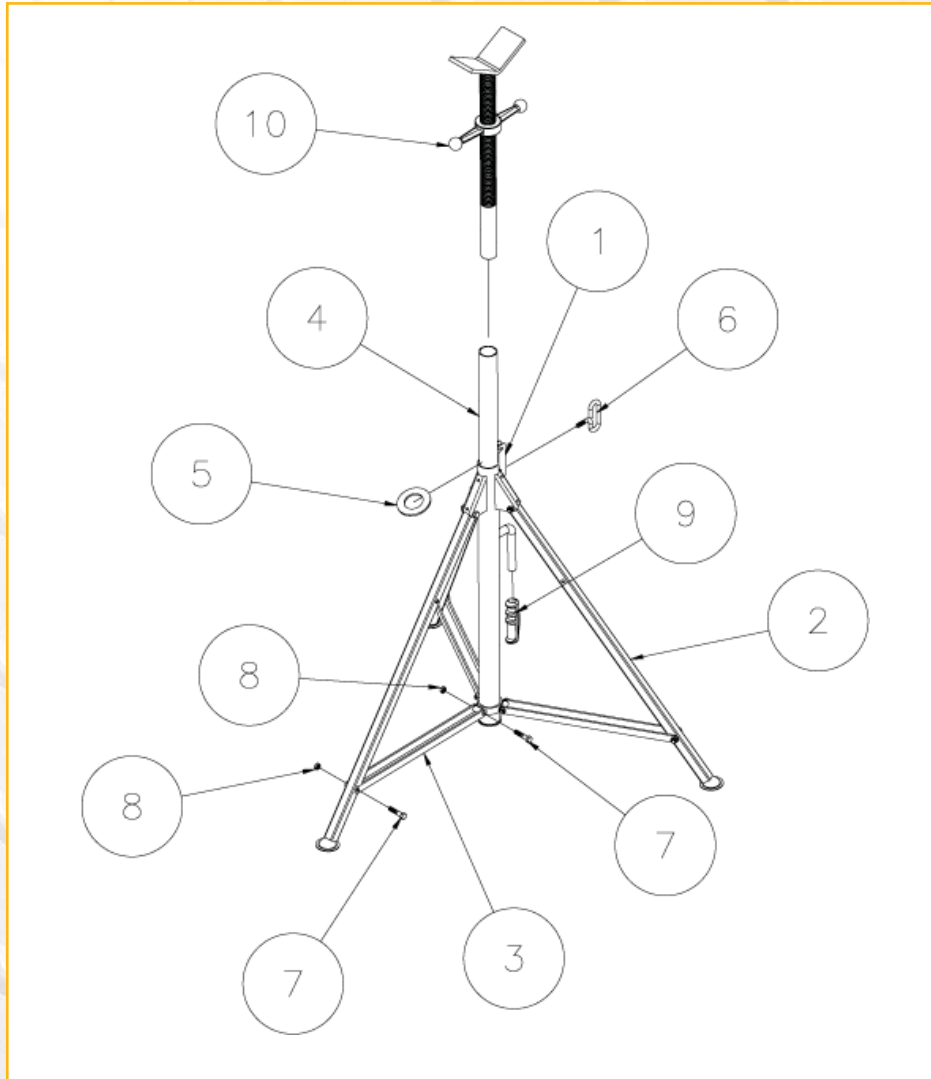


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SUMNER

HI BOY JACK STAND PARTS



	Part No	Description
1	783251	OD Barrel Weldment
2	783255	Leg Weldment
3	783253	Strut
4	783259	Barrel, ID
5	780510	Lock Washer J-20A
6	780552	Set Screw C-110W
7	771100	Screw, HHC 3/8-16 X 1-3/4" (9.52 - 406.4 x 44.4 mm)
8	772350	Nut, Insert Jam 3/8-16 (9.52 - 406.4 mm)
9	779528	Grip, Hand (Black) (Model 1 & 2)
10	783257	V-Head Assembly, Hi

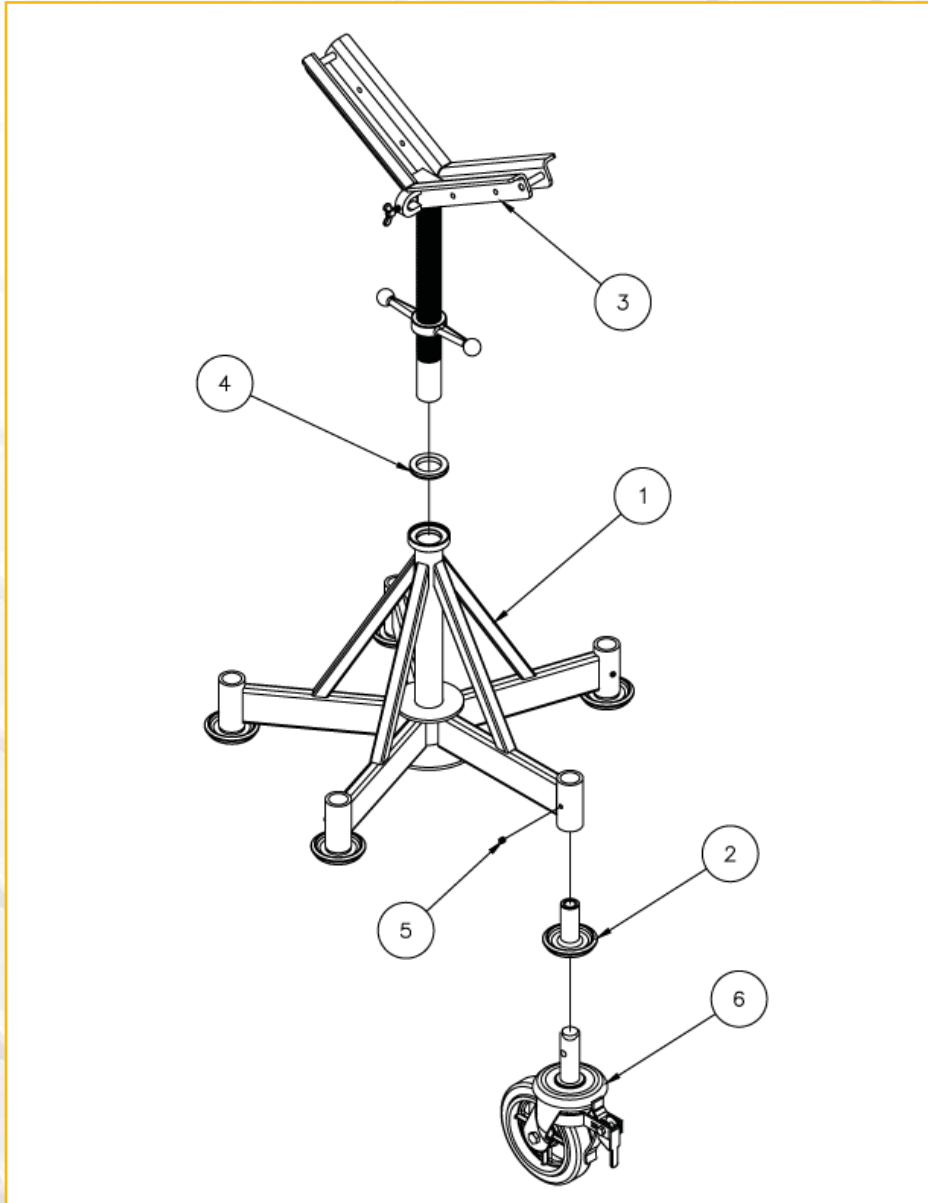


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SUMNER

MAX JAX PARTS



	Part No	Description
1	781459	Base Weldment, Max - Jax (5 Leg)
2	781396	Max Jax Leveling Pad
3	781415	Big Vee Head Assembly W/Spanner Nut
4	781425	Thrust Washer
5	771460	Screw, SHSS 3/8-16 x 3/8" (9.52 - 406.4 x 9.52 mm) Cup PT
6	779023	Caster, Roller Wheel
	781464	Caster Kit (5) Standard
	781465	Caster Kit (5) Steel Casters

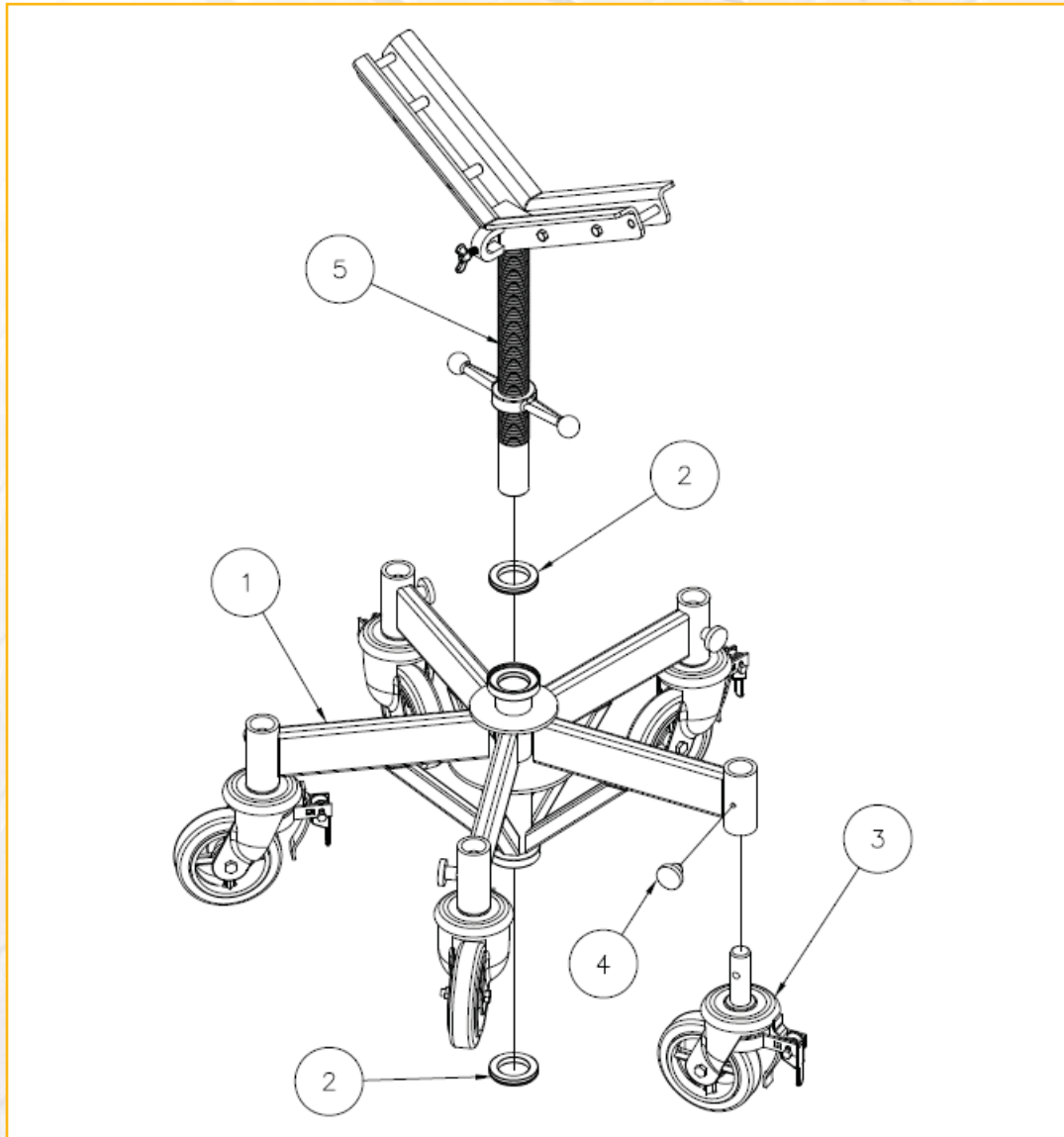


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SUMNER

MAX JAX 2 PARTS



	Part No	Description
1	786455	Max Jax 2 - Base Weldment
2	781425	Thrust Washer
3	779048	Caster, 6" (152.4 mm) Swivel - Max Jax 2
4	786459	Set Screw Assembly, Max Jax 2
5	781417	Big Vee HD Assembly W/Spanner Nut Max Jax 2

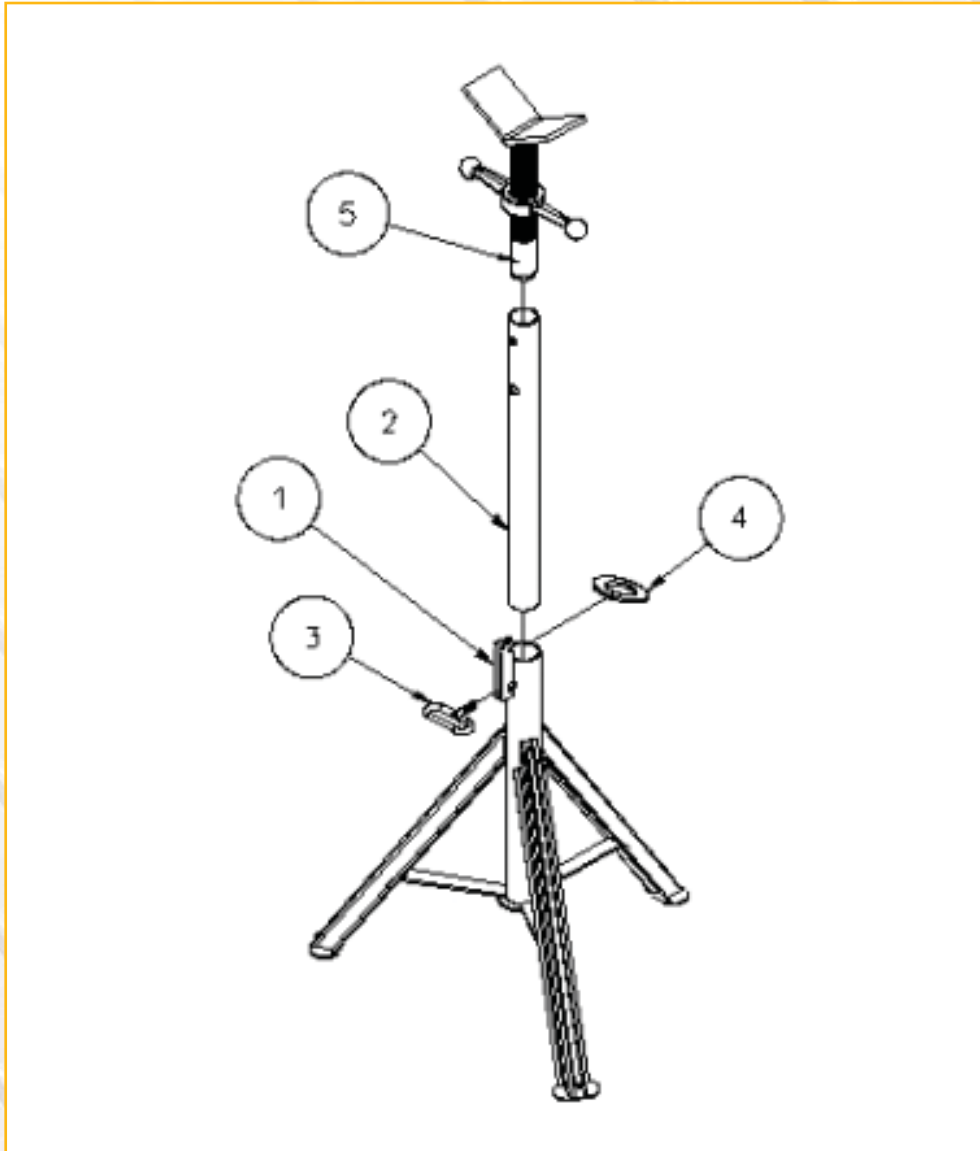


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SUMNER

PRO JACK PARTS



	Part No	Description
1	780516	Base Weldment, Hi Pro Jack
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780552	Set Screw C-110W
4	780510	Lock Washer J-20A
5	780518	Vee HD Assembly, B-16F

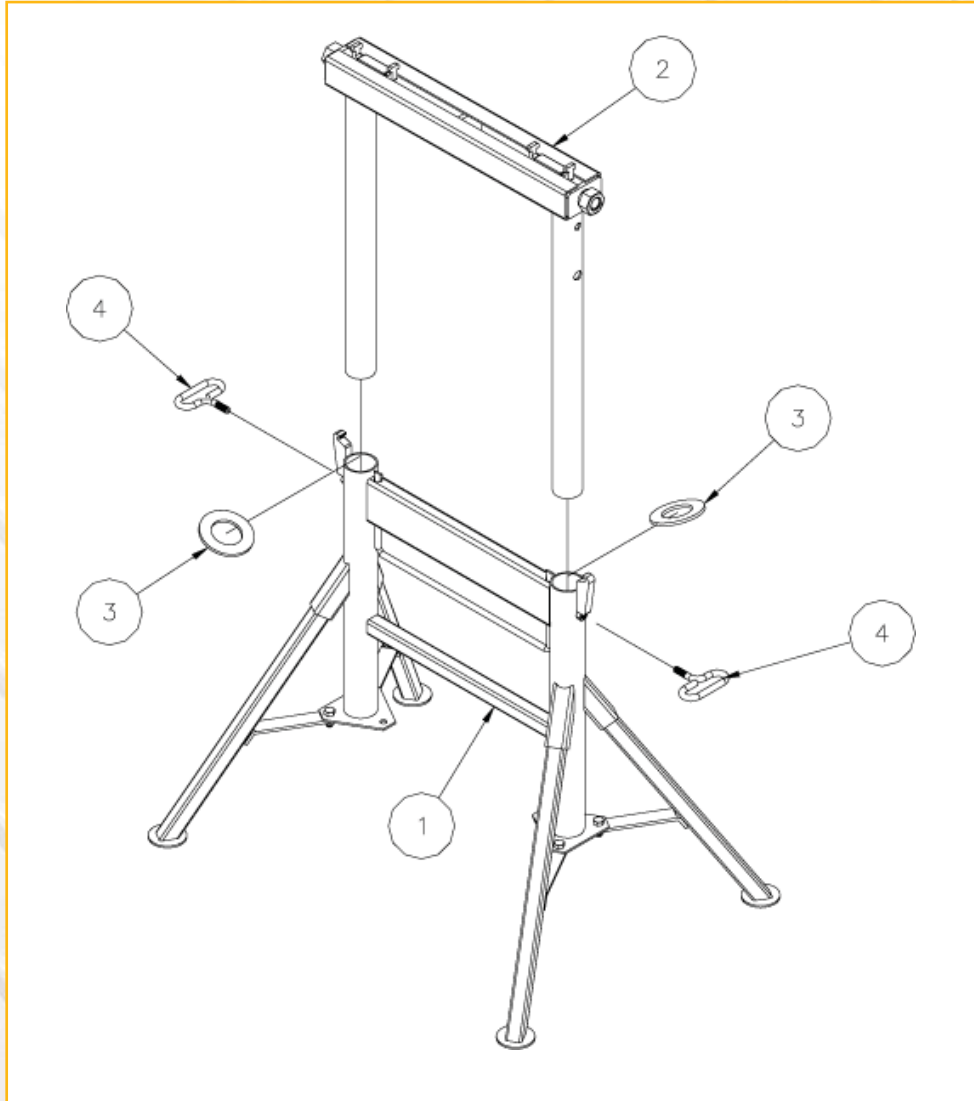


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SUMNER

PRO ROLL PARTS



	Part No	Description
1	780439	Pro Roll Base Weldment
2	783111	Barrel Weldment, Far & Pro
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	783159	Stainless Steel Ball Transfer Head (2)
	783155	Quick Change Barstock Head
	783153	Q.C.Roll HSG with Stainless Steel Wheel (1 PR)
	783152	Q.C.Roll HSG with Rubber Wheel (1 PR)
	783151	Q.C.Roll HSG with Roller Wheel (1 PR)
	783154	Q.C.Ball - Transfer Head (1 PR)



INDEPENDENT WHOLESALE WELDING SUPPLY

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SUMNER

PRO JACK

- Up to 1,135 kg Load capacity • Jack independently load tested for quality assurance
- Backed by forty years of jack stand manufacturing experience

Interchangeable heads to match the job (see below options)

Galvanized inside tube resists corrosion

Quick action lock washer for fast height positioning

Patented Fall Guard feature allows 1" (2.5 cm) safety zone around lock washer

4" (10 cm) wide vee head 120° angle ideal for pipe up to 24" (61 cm) in diameter

The large adjustment screw works easily with gloved hands, turns easily with loads up to 2,500 lbs (1,135 kg)

Set screw for double margin of safety
Can lock jack head to stand no loose pieces

Formed steel legs

Strut tension plate for superior lateral support



Standard Vee Head
780518 - Carbon Steel
780498 - Stainless Steel



Ball Transfer Head
780518 & 780551 - Carbon Steel
780518 & 780274 - Stainless Steel
450kg load cap.



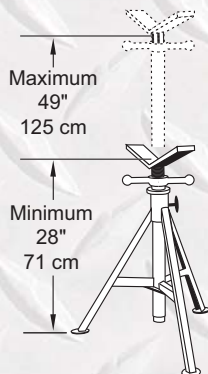
Steel Wheel Head
780514 - Carbon Steel
780517 - Stainless Steel



Rubber Wheel Head
780499 - Carbon Steel
450kg load cap.



Bar Stock Head
780519- Carbon Steel (Hi)
780944 - Carbon Steel (Lo)

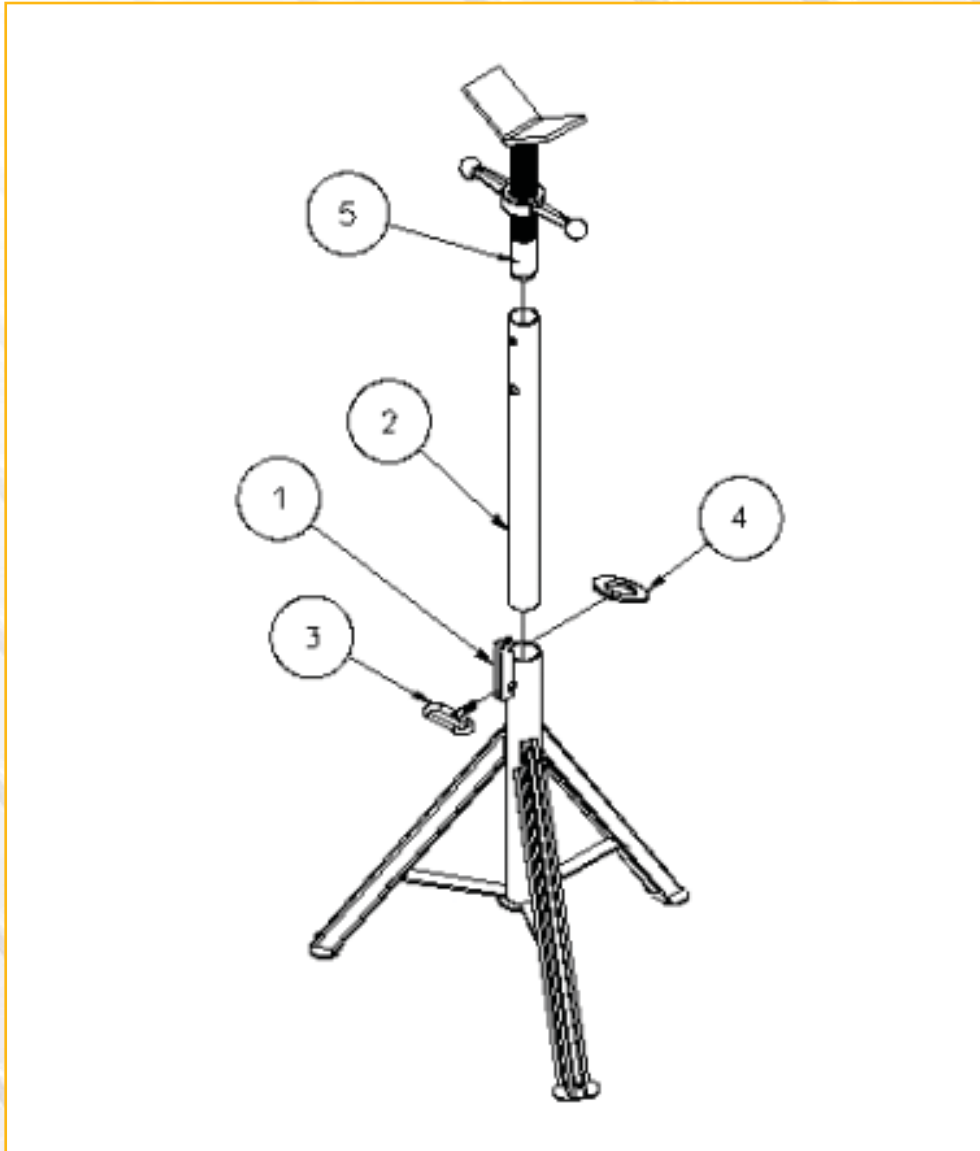


Part No	Description	Kg
780471	Pro Jack w/Vee Head	10.4
780472	Pro Jack w/Roller Head	11.8
780473	Pro Jack w/Bar Stock Head	10.4
780474	Pro Jack w/Stainless Steel Rollers	11.8
780475	Pro Jack w/Stainless Steel Vee Head	10.9
780476	Pro Jack w/Ball Transfer Head	12.7
780477	Pro Jack w/Rubber Wheels	11.4



SUMNER

PRO JACK PARTS



	Part No	Description
1	780516	Base Weldment, Hi Pro Jack
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780552	Set Screw C-110W
4	780510	Lock Washer J-20A
5	780518	Vee HD Assembly, B-16F



SUMNER

PRO ROLL

Fits 1/2" to 36"
(1.2 to 91 cm) pipe

Interchangeable heads to match
the job (see below options)

Handle large enough to
work with gloved hand

Roller adjustment from either side

Galvanized inside tube
resists corrosion

Quick action lock washer for fast
height positioning

Patented Fall Guard
feature allows 1" (2.5 cm) safety
zone around lock washer

Brake to lock loads for layout or fit-up

Wheels trued for true pipe rotation

Quick change design increases
roller stand utility

Levelling on either side of stand

Set screw for double margin of safety

Formed steel legs

23"
(58.5 cm)

31"
(80 cm)



783151- Carbon Steel Roller Head
783153 - Stainless Steel Roller Head



783152- Rubber Wheel
Roller Head



783154 - Ball Transfer
Roller Head



783155 - Bar Stock Head

- 1/2 to 36" (1.2 to 91 cm) or 2,000 lb (900 kg) pipe capacity
- Clean and simple design avoids welder interference
- Bronze bearing to eliminate arcing

Part No	Description	Kg
780440	Pro Roll Base Only	17.2
780441	Pro Roll w/Roller Wheels	21.3
780442	Pro Roll w/Ball Transfer Heads	22.2
780443	Pro Roll w/Rubber Wheels	20.4
780444	Pro Roll w/Stainless Steel Wheels	21.3
780446	Pro Roll w/Bar Stock Head	22.2

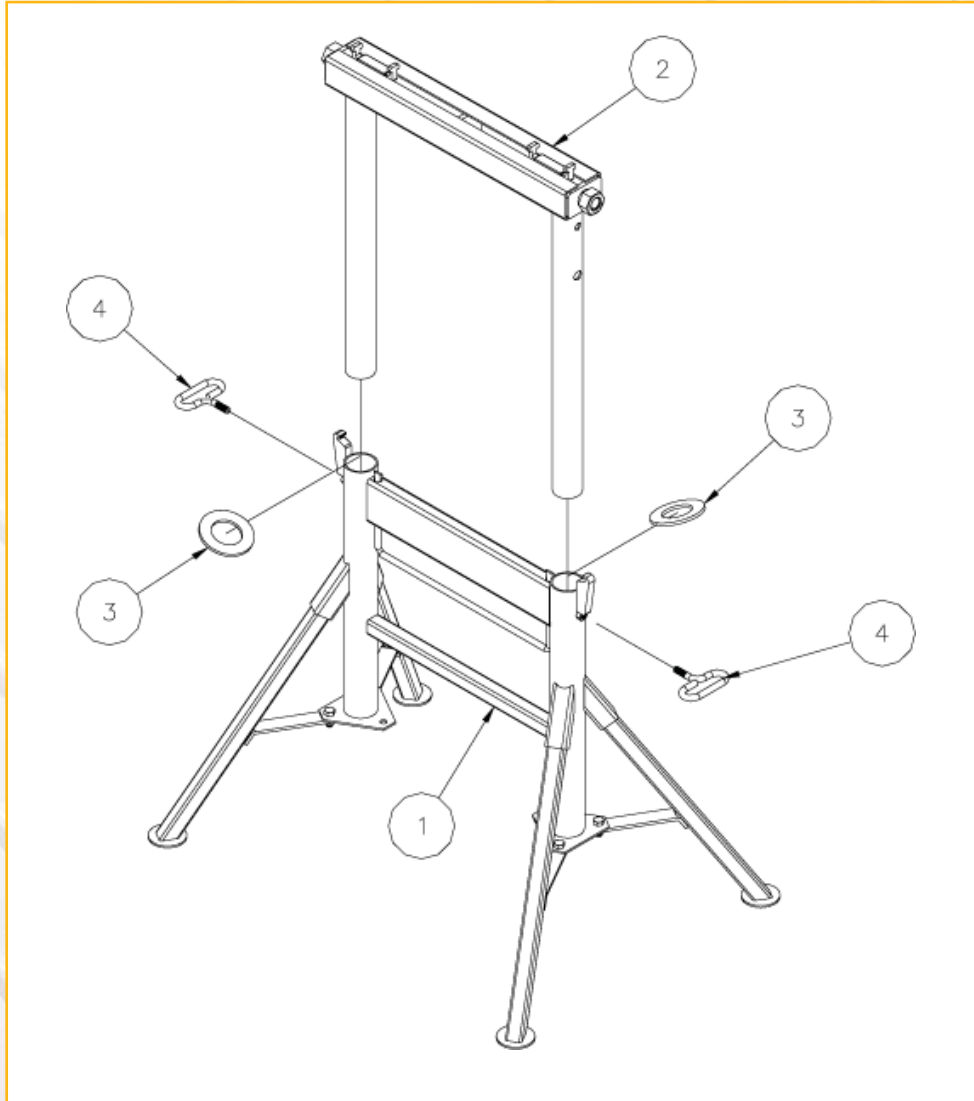


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SUMNER

PRO ROLL PARTS



	Part No	Description
1	780439	Pro Roll Base Weldment
2	783111	Barrel Weldment, Far & Pro
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	783159	Stainless Steel Ball Transfer Head (2)
	783155	Quick Change Barstock Head
	783153	Q.C.Roll HSG with Stainless Steel Wheel (1 PR)
	783152	Q.C.Roll HSG with Rubber Wheel (1 PR)
	783151	Q.C.Roll HSG with Roller Wheel (1 PR)
	783154	Q.C.Ball - Transfer Head (1 PR)



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SUMNER

FOLD A JACK



Folds for easy storage

Interchangeable heads to match the job (see below options)

Galvanized inside tube resists corrosion

Quick action lock washer for fast height positioning

Patented Fall Guard feature allows 1" (2.5 cm) safety zone around lock washer



4" (10 cm) wide vee head 120° angle ideal for pipe up to 24" (61 cm) in diameter

The large adjustment screw works easily with gloved hands, turns easily with loads up to 2,500 lbs (1,135 kg)

Set screw for double margin of safety

Convenient carrying handle

1" (2.5 cm) square tube base construction

Rounded foot pads - no sharp edges

- Up to 1,135 kg Load capacity
- Jack independently load tested for quality assurance
- Backed by forty years of jack stand manufacturing experience



Standard Vee Head
780518 - Carbon Steel
780498 - Stainless Steel



Ball Transfer Head
780518 & 780551 - Carbon Steel
780518 & 780274 - Stainless Steel
450kg load cap.



Steel Wheel Head
780514 - Carbon Steel
780517 - Stainless Steel



Rubber Wheel Head
780499 - Carbon Steel
450kg load cap.



Bar Stock Head
780519- Carbon Steel (Hi)
780944 - Carbon Steel (Lo)

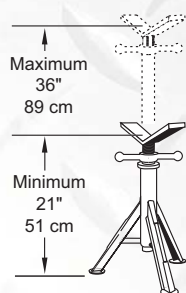
Hi Jacks Fold A Jack

Part No	Description	Kg
781300	Fold A Jack w/Vee Head	11.3
781301	Fold A Jack w/Roller Head	12.7
781302	Fold A Jack w/Bar Stock Head	11.4
781303	Fold A Jack w/Stainless Steel Rollers	13.1
781304	Fold A Jack w/Stainless Steel Vee-Head	10.9
781305	Fold A Jack w/Ball Transfer Head	13.1
781306	Fold A Jack w/Rubber Wheels	11.8



Lo Jacks Fold A Jack

Part No	Description	Kg
781310	Fold A Jack w/Vee Head	9.5
781311	Fold A Jack w/Roller Head	10.9
781313	Fold A Jack w/Stainless Steel Rollers	10.9
781314	Fold A Jack w/Stainless Steel Vee-Head	10.0
781315	Fold A Jack w/Ball Transfer Head	11.3
781316	Fold A Jack w/Rubber Wheels	10.0



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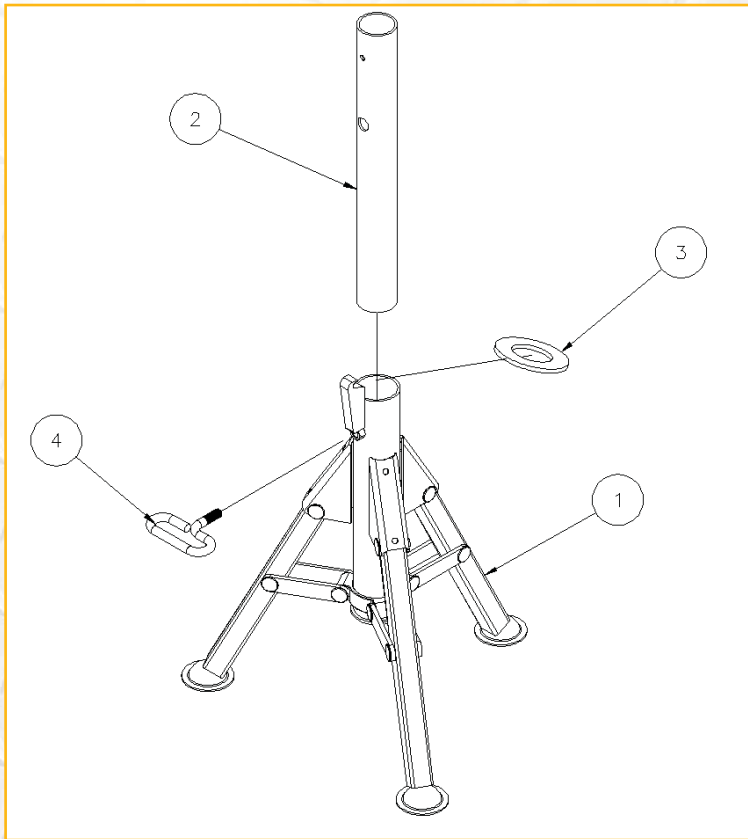
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SUMNER

FOLD A JACK PARTS

Lo Fold A Jack Parts

	Part No	Description
1	781360	Base Weldment, Lo Fold a Jack
2	780422	Lo ID BBL PLN 14.5" (368.3 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W



Hi Fold A Jack Parts

	Part No	Description
1	781309	Base Weldment, Hi Fold a Jack
2	780424	Hi ID BBL PLN 20.5" (520.7 mm) Large
3	780510	Lock Washer J-20A
4	780552	Set Screw C-110W
5	779531	Grip, Hand (Yellow) Fold a Jack

